

Work Order ID 68182

Thursday, April 07, 2011

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Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 4/7/2011 2:15

Start Qty: 1.0000

Revision Nbr:

Required Date: 4/8/2011

Reqd Qty: 1.0000

Reference: ECN 11-548

Cust Item ID:

Customer ID:

Description: UPDATE PAPERWORK TO KITS IN STOCK: D412-711-101 X 2 PER ECN 11-548

Sales Order:

Approvals:

Process Plan:

MF

Date: 11-04-07

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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MF N/A
11-04-11 both
bubble windows
#67081
will be
put into
kit
D412-711-021:
Paperwork for
these are
already
updated.

Thursday, April 07, 2011 2:17:21 PM

Shop Packet Print

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List Lots

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Criteria : Item ID: D412-711-101 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D412-711-101	Main Warehouse	67081	3/16/2011	2.0000	QC21	CHG002	
Replacement Bubble Window	FG091						
Total:				2.0000			

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date: 11.04.06	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 11- 548
Product No.: D412-711		Created By: KJ	Approved By: <i>[Signature]</i>	
Product Name: Vertical Reference Door		Checked By: <i>[Signature]</i>	General Manager Approval: N/A	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC/DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:

Add d212-711-019 & D412-711-021 Kit

Documents Affected:

Release D412-711 Rev G, A20469DCL1 Rev 15
Release D4165, D4207, D4268, D4269, D4324, D4327, D4385 Rev A

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	KJ	A20469DCL1 Rev 15	11.04.06 <i>[Signature]</i>
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		11.04.06 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.04.06 <i>[Signature]</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ		11.04.06 <i>[Signature]</i>
17	Update / Verify ARC Database	Y	KJ		11.04.06 <i>[Signature]</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D212-711-019 & D412-711-021 @ CHG001	11.04.06 <i>[Signature]</i>
19	Create / Update PPP's	Y	KJ		
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		
24					

Description / Action:

Update kits in stock with D412-711 Rev G, A20469DCL1 Rev 15
Create IPP/BOM/PPP for D212-711-019/-119, D412-711-021 Kit.

*D412-711-101
in stock
only.*

#68152

*KITS WENT INTO D412-711-021
NO PAPERWORK REQD.*

ECN Verified & Complete: _____

Date: _____